SPECIFICATION CONTROL DRAWING



Product Name		Pro	duct Dimen	sions	Wire Dimensions			
	øA	В	С	L	Color (1)	Size Range	øG	
	min	nom	nom	max	COIOI(1)	mm ² (AWG)	min	max
B-106-2401	4.0	4.3	8.0	32.0	Red	0.5 - 1.0	1.4	4.0
	[0.160]	[0.169]	[0.315]	[1.260]	Keu	(AWG 22-18)	[.055]	[.160]
B-106-2402	4.6	4.3	8.0	35.0	Blue	1.5 - 2.5	2.0	4.6
	[0.180]	[0.169]	[0.315]	[1.378]	Diue	(AWG 16-14)	[.080]	[.180]
B-106-2502	4.6	5.3	10.0	35.0	Blue	1.5 - 2.5	2.0	4.6
D-100-2302	[0.180]	[0.207]	[0.394]	[1.378]	Diue	(AWG 16-14)	[.080]	[.180]
B-106-2403	6.5	4.3	8.0	38.0	Yellow	3.0 - 6.0	2.8	6.5
	[0.255]	[0.169]	[0.315]	[1.496]	Tellow	(AWG 12-10)	[.110]	[.255]
B-106-2503	6.5	5.3	10.0	40.0	Yellow	3.0 - 6.0	2.8	6.5
	[0.255]	[0.207]	[0.394]	[1.575]	renow	(AWG 12-10)	[.110]	[.255]

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent color (1), radiation cross-linked modified polyamide with thermoplastic adhesive coating inside.
- 2. FORK TERMINAL: Tin-plated copper alloy. BASE METAL: C110 Copper PLATING: Tin-plated per ASTM B545, Class A.

APPLICATION

- 1. These controlled crimp devices are designed to terminate a tin-plated or bare copper stranded wire having an insulation rated for at least 75°C to a fork terminal. It will provide a splash proof and strain relief connection.
- UL listed wire connection 91J4.
- 2. Temperature range: -55° C to $+125^{\circ}$ C.
- 3. For application tooling and installation, see RPIP-684-00.

For best results, prepare the wire as shown:



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tyco Electronics	_	Tyco Electronics Corporation 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.			Raychem	TITLE: DURASEAL FORK TERMINAL			
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]						DOCUMENT NO.: B-106-2XXX			
TOLERANCES: 0.00 N/A	ANG	ELES: N/A			es the right to amend Users should				
0.0 N/A 0 N/A	ROU MIC	GHNESS IN RON			REV.: A	DATE: 17-Jul-06			
DRAWN BY: M. FORONDA	DRAWN BY: CAGE C M. FORONDA 060			LACES: 030370	DCR NUMBER: D060177	SCALE:	SIZE: A	SHEET: 1 of 1	

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