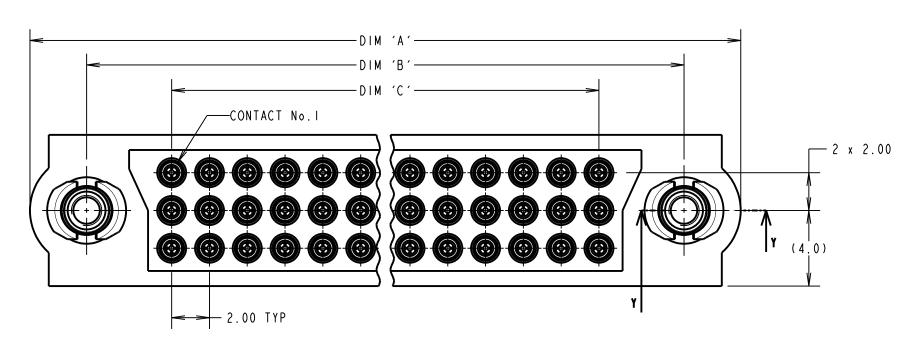
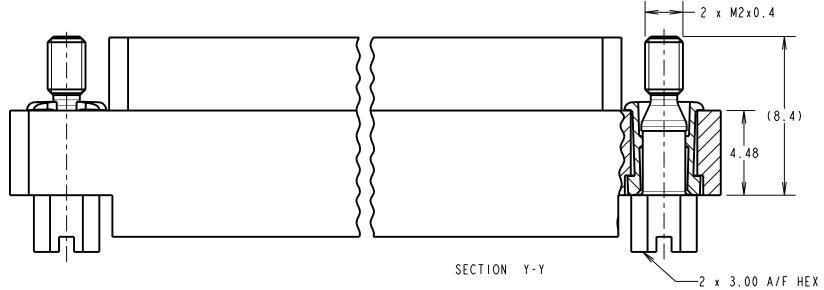
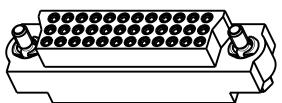
## Customer Information

DRAWING No.: M83-LFCIFINXX-0000-000 IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm







DIMENSION	CALCULATION		
DIM 'A'	((TOTAL No. OF CONTACTS /3) x2) +13.0		
DIM 'B'	((TOTAL No. OF CONTACTS /3) x2) +7.00		
DIM 'C'	((TOTAL No. OF CONTACTS /3) x2) -2.00		
EVANDLE CONNECTOR WITH 27 CONTACTO			

EXAMPLE: CONNECTOR WITH 27 CONTACTS, M83-LFCIFIN27-0000-000 DIM 'A' = 31.0, DIM 'B' = 25.00, DIM 'C' = 16.00

- I. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE
- 2. FOR EXTRA CONTACTS, USE PART NUMBER M83-0130005
- 3. RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED
- 24-28 AWG. MAX INSULATION DIAMETER =  $\emptyset$  1.10mm, STRIP WIRE BY 2.00mm.
- 4. RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747,
- SEE INSTRUCTION SHEET IS-01 FOR CRIMPING INSTRUCTIONS.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280, SEE INSTRUCTION SHEET IS-25 FOR ASSEMBLY INFORMATION.

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GROUP AND MUST NOT BE
DISCLOSED, LOANED, COPIED
OR USED FOR MANUFACTURING,
TENDERING OR FOR ANY
OTHER PURPOSE WITHOUT

X. = ±1mm X.X = ±0.50mm UNLESS STATED

TOLERANCES

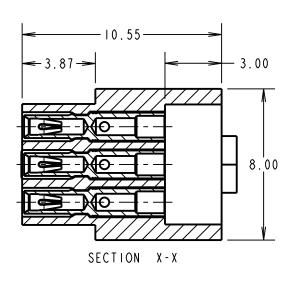
	MATERIAL:		
m m		SEE	ΑВ
ml			

BOVE

JACKSCREW DATAMATE 3-ROW CRIMP FEMALE ASSY

SEE ABOVE

DRAWING NUMBER:



SPECIFICATIONS: MATERIAL: MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK JACKSCREW = STAINLESS STEEL CONTACT CLIP = BERYLLIUM COPPER CONTACT SHELL = BRASS FINISH: CONTACT CLIP = 0.3 µm GOLD CONTACT SHELL = 0.25-0.3µm GOLD ELECTRICAL: CURRENT RATING AT 25°C = 3.0A MAX CURRENT RATING AT 85°C = 2.2A MAX WORKING VOLTAGE = 800V AC/DC VOLTAGE PROOF = 1200V AC/DC CONTACT RESISTANCE = 25 m $\Omega$  MAX INSULATION RESISTANCE = 100 M $\Omega$  MIN MECHANICAL: DURABILITY = 500 OPERATIONS INSERTION FORCE = 1.0N MAX WITHDRAWAL FORCE = 0.2N MIN ENVIRONMENTAL: TEMPERATURE RANGE = -55°C TO +125°C PACKING: TRAY FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE)

ORDER CODE:

M83-LFCIFINXX-0000-000

CHECKED: TOTAL No. OF CONTACTS-DRAWN: S. MCCULLAGH 18, 27, 36, 51, 54, 60, 72, 96

CUSTOMER REF.:

APPROVED:

17.02.21 22194

CN/CO

DATE

MGP

ASSEMBLY DRG:



 $X.XX = \pm 0.20$ mm (.XXX = ±0.01mm ANGLES = ±5° OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION

FINISH: S/AREA:

|M83-LFC|F|NXX-0000-000|<sup>2</sup>0F<sub>2</sub>